

MKJ Series Connectors

The Challenge

ITT has a long history of providing standard and custom MIL-DTL-38999 connectors which meet the most stringent military requirements. ITT's major military and commercial accounts recently approached us requesting that we take our proven high reliability designs and shrink them to decrease weight and size while maintaining the connectors robust environmental performance and high reliability. Along with these requests, ICS received substantial commentary from other markets including Medical, Industrial, and Space, requesting a similar, miniature circular product.



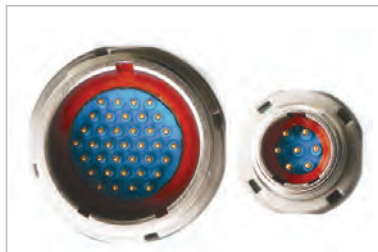
MKJ connector provides significant size and weight reduction while providing electrical and mechanical characteristics of larger connectors



Split line contact design provides proven reliability in harsh environments



Connector uses size 23 contacts accepting #22 to #28 wire. Contact spacing is reduced to 0.076 inches providing a compact yet robust package.



Master key and 2 secondary keys allow multiple clocking positions



Pogo pin/pad technology. Touch pad contacts increase ease of cleanability, highly desirable in harsh environments.



Integral band platform allows direct attachment of cable shield to connector.



Double start threads prevent thread damage and allow full connector mating in 1.5 turns. Durable design ideal for harsh shock and vibration environments.



Breakaway design incorporates a simple push/pull mating mechanism allowing quick connector disconnect.

The ITT Solution ...

ITT took on the challenge, driving innovation in mating capabilities and contacts to reduce size and weight while maintaining the high level of quality customers have come to expect from ITT over 90 years of engineering excellence. ITT collated a substantial amount of industry VOC from top tier military and commercial accounts. This feedback arrived from industry leading ICS customers, pioneering products in their fields including satellites & missiles, test and medical equipment, and tactical battlefield gear. Using this information and leveraging our historical product expertise, ITT engineered a product meeting our customers defined mix of Design, Functionality, and Flexibility. The result of this process represents our innovative new product line, Trinity. Offering three coupling methodologies {threaded, bayonet, and breakaway} and a highly engineered design, this innovative product reduces weight and size without sacrificing robust environmental performance or reliability. ITT ICS is proud to introduce our exciting new Trinity product line, engineered to the stringent quality standards for which ITT is world renown.



Dimensions shown in inches (mm)
Specifications and dimensions subject to change

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Technical overview

The Trinity MKJ family of mini circular connectors provides approximate electrical and mechanical characteristics of larger and heavier Military Standard Environmental connectors while reducing weight up to 71% and size up to 52%. All MKJ series connector's shells and jam nuts are available in high quality aluminum alloy or corrosion resistant steel per AMS-QQ-S 763. The MKJ series comes with rear accessory thread or integral band platform for direct attachment of cable shield and overmold. The MKJ series of connectors come with a variety of coupling mechanisms: threaded, breakaway, and bayonet. In addition, a Pogo Pin technology utilizing ITT's unique spring probe pin/touch pad contact system is available. The MKJ series receptacle comes with a variety of mounting options for both crimp and PCB contacts including in-line, jam nut, front mount, and square flange mount, and flange mount. The MKJ0, MKJ1, MKJ3, MKJ4, and MKJ5 feature a master key and 2 secondary keys for positive mating with 4 clocking positions available. The MKJ0 connector is ideal for everyday operations where size and weight are at a premium. The MKJ1 connector uses a double start thread coupling with 1 1/2 turns for a full mate and is ideal for harsh shock and vibration environments. The MKJ3 connector can be fully mated in a 1/4 turn. The MKJ4 connector provides a quick push to mate / pull to unmate disconnect mechanism for fast breakaway connections. The MKJ5 connector utilizes a triple start thread and is fully mated in 1 turn, and is an ideal connector for harsh shock and vibration environments and offers an internal coupling ratchet mechanism along with an EMI grounding spring.

Product Features

- High contact density: size 23 contacts accommodate #22 - #28 wire and allowing 0.076 inch contact spacing
- Available with 3-85 rear release crimp or PCB contacts
- Master key with 2 secondary keys. 4 clocking positions available
- Significant weight and size reduction compared to traditional Mil Standard environmental connectors
- Available in jam nut, in-line, and square flange rear crimp receptacle versions. Jam nut and square flange PCB receptacle versions
- Rear accessory thread or integral band platform for direct attachment of cable shield or overmold
- Wire seal grommet for rear environmental sealing. Pin fluorosilicone interfacial seal provides interface sealing
- Available with double start threads allowing full mating in 1.5 turns
- Available with quick push/pull breakaway mechanism utilizing canted retention spring for quicker mating and demating
- Available with bayonet 1/4 turn locking mechanism
- Available with Pogo Pin technology utilizing ITT's unique spring probe pin/pad contact system

Applications

- Medical equipment: test and diagnostic
- Industrial equipment
- Commercial and military aircraft electronics
- Unmanned aerial vehicles
- Missile systems
- Avionic systems
- Satellites
- Sensors
- Instrumentation
- Interconnections for helmets, weapons, battery packs, night vision goggles, aircraft headsets, etc.
- Navigation and Telemetry equipment
- Ruggedized computers and hand held communications equipment



Dimensions shown in inches (mm)

Specifications and dimensions subject to change

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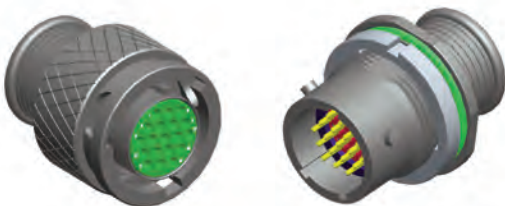
MKJ Connector Styles

MKJ0



UNC Thread
Coupling

MKJ3



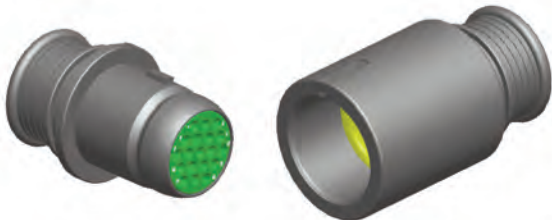
Bayonet Coupling

MKJ1



Double Start Thread
Coupling

MKJ4



Breakaway Coupling

MKJ5



Triple Start Ratchet
Locking

Multiple Styles for all applications!

Series MKJ Performance	
Contact size / Spacing	#23 / 0.076 inches (1.9 mm)
Contact Type	Solder Cup, Rear Crimp or PCB Mount
Wire Accomodation	#22 - #28 AWG
Current Rating	5 Amps Maximum
Voltage Rating	500 VAC RMS Sea Level
Insulation Resistance	5000 Megaohms Minimum
Operating Temperature	-55 degrees C to +150 degrees C
Contact Resistance	8 Milliohms Maximum
Vibration	20 g's in Accordance with MIL-STD-1344 Method 2005, Condition IV
Shock	300 g's (MKJ1) 50 g's (MKJ0 and MKJ4) in Accordance with MIL-STD-1344 Method 2004, Condition E
EMI Shielding Effectiveness	40dB Attenuation, 100 MHz to 1000 MHz
Coupling	Threaded, Quick Disconnect Pogo Pin
Coding	Master key and 2 secondary keys. 4 clocking positions available
Housing material	Aluminum and Stainless Steel
Layouts	31 layouts holding from 1 size 12 contact to 85 size 23 contacts
Usage	Medical, Military, Commercial, and Industrial
Receptacle Mounting	Jam Nut, Square Flange, In-line, PCB



Electrical specifications for the connector

The MKJ series of products uses size 23 pin and socket contacts with equivalent electrical performance of size 22 contacts. These smaller contacts accept #22 - #28 AWG wire and allow the contact spacing to be reduced down to 0.076 inches. The connector's Fortron dielectric insulating material can accommodate from 3 to 85 contacts in various shell sizes. This high density packaging, along with a reduced wall thickness and scoop, allows a dramatic decrease in size and weight of the MKJ connector while retaining the approximate mechanical and electrical characteristics of heavier and larger Military Standard Environmental connectors. The connector is capable of operating between -55 degrees Celsius and +150 degrees Celsius and can be mated up to 2,000 cycles. Maximum electrical current is 5 Amps and maximum voltage at sea level is 500 VAC RMS.

Max. Voltage	Max. Current	Operating Temp	Durability
500 VAC RMS Sea Level	5 Amps Maximum	-55 degrees C to +150 degrees C	2,000 mated cycles

MKJ Product Line Talking Dog

MKJ1

C

2

F

9-19

P

N

**

MKJ1

SERIES

MKJ0 - Threaded Coupling, UN Thread
 MKJ1 - Threaded Coupling, Double Start ACME Thread
 MKJ3 - Bayonet Coupling
 MKJ4 - Breakaway/Quick Disconnect
 MKJ5 - Threaded Coupling, Triple start ACME Thread

C

CLASS

A - Environmental Plug and Receptacle with Banding/Overmolding Platform
 B - Environmental Plug and Receptacle with Threaded Accessory Attachment
 C - Back- Potted Receptacle

2

SHELL STYLE

1 - In-Line Receptacle
 2 - Square Flange Receptacle
 6 - Straight Plug
 7 - Jam Nut Receptacle

F

MATERIAL/PLATING

C - Aluminum/Anodize, Black
 F - Aluminum/Electroless Nickel
 W - Aluminum/OD Cad
 Z - Aluminum/Zinc Nickel, Black
 K - SS/Passivated
 Y - SS/Zinc Nickel, Black

9-19

SHELL SIZE/CONTACT ARRANGEMENT

5-3	3 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
6-4	4 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
6-6	6 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
6-7	7 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
7-10	10 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
8-4	4 Size 23 Contacts	Series MKJ5
8-6	6 Size 23 Contacts	Series MKJ5
8-7	7 Size 23 Contacts	Series MKJ5
8-13	13 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
9-4	4 Size 16 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
9-10	10 Size 23 Contacts	Series MKJ5
9-19	19 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
10-13	13 Size 23 Contacts	Series MKJ5
10-26	26 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
11-19	19 23 Contacts	Series MKJ5
12-26	26 Size 23 Contacts	Series MKJ5
12-37	37 Size 23 Contacts	Series MKJ0, MKJ1, MKJ3, MKJ4
13-37	37 Size 23 Contacts	Series MKJ1
14-55	55 Size 23 Contacts	Series MKJ0, MKJ3, MKJ4
15-37	37 Size 23 Contacts	Series MKJ5
15-55	55 Size 23 Contacts	Series MKJ0, MKJ3, MKJ4
16-55	55 Size 23 Contacts	Series MKJ1
17-85	85 Size 23 Contacts	Series MKJ1
18-55	55 Size 23 Contacts	Series MKJ5
19-85	85 Size 23 Contacts	Series MKJ5

P

CONTACT STYLE

P - Pin, Crimp, Removable
 S - Socket, Crimp, Removable

A - Pin, PC Tail, .0062 Extension
 B - Pin, PC Tail, 0.109 Extension
 C - Socket, PC Tail, 0.062 Extension
 D - Socket, PC Tail, 0.109 Extension
 G - Pin, Pogo, Crimp, Removable
 O - Pad, Pogo, Crimp, Removable
 L - Pin, Solder Cup
 R - Socket, Solder Cup

N

SHELL CLOCKING (POSITION)

MKJ0 Series

N - Normal
 X - Clocking Position X
 Y - Clocking Position Y
 Z - Clocking Position Z

MKJ1 Series

A - Normal 150° 210°
 B - Clocking Position B 75° 210°
 C - Clocking Position C 95° 230°
 D - Clocking Position D 140° 275°

MKJ3 Series

N - Normal 150° 210°
 X - Clocking Position X 75° 210°
 Y - Clocking Position Y 95° 230°
 Z - Clocking Position Z 140° 275°

MKJ4 Series

Omit for Single Key/Keyway
 A - Normal 150° 210°
 B - Clocking Position B 75° 210°
 C - Clocking Position C 95° 230°
 D - Clocking Position D 140° 275°

MKJ5 Series

A - Normal 150° 210°
 B - Clocking Position B 75° 210°
 C - Clocking Position C 95° 230°
 D - Clocking Position D 140° 275°

**

MODIFICATION CODES

F0 - Less Contacts ("F0" not printed on connector)
 (No modification code required for standard product)
 Consult Factor for other codes



B

Mini Circular

The MKJ0 is ideal for light duty applications where weight and cost take a precedence. The connector comes with 5 high density contact arrangements, multiple clocking positions, a banding platform, and rear grommets and pin interfacial seals. Used in avionics, aerospace, medical, and industrial applications.

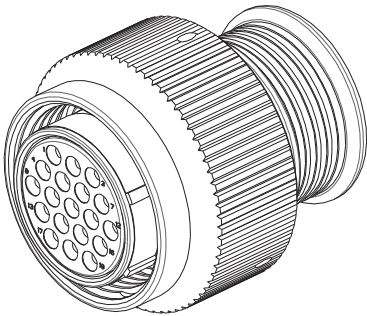
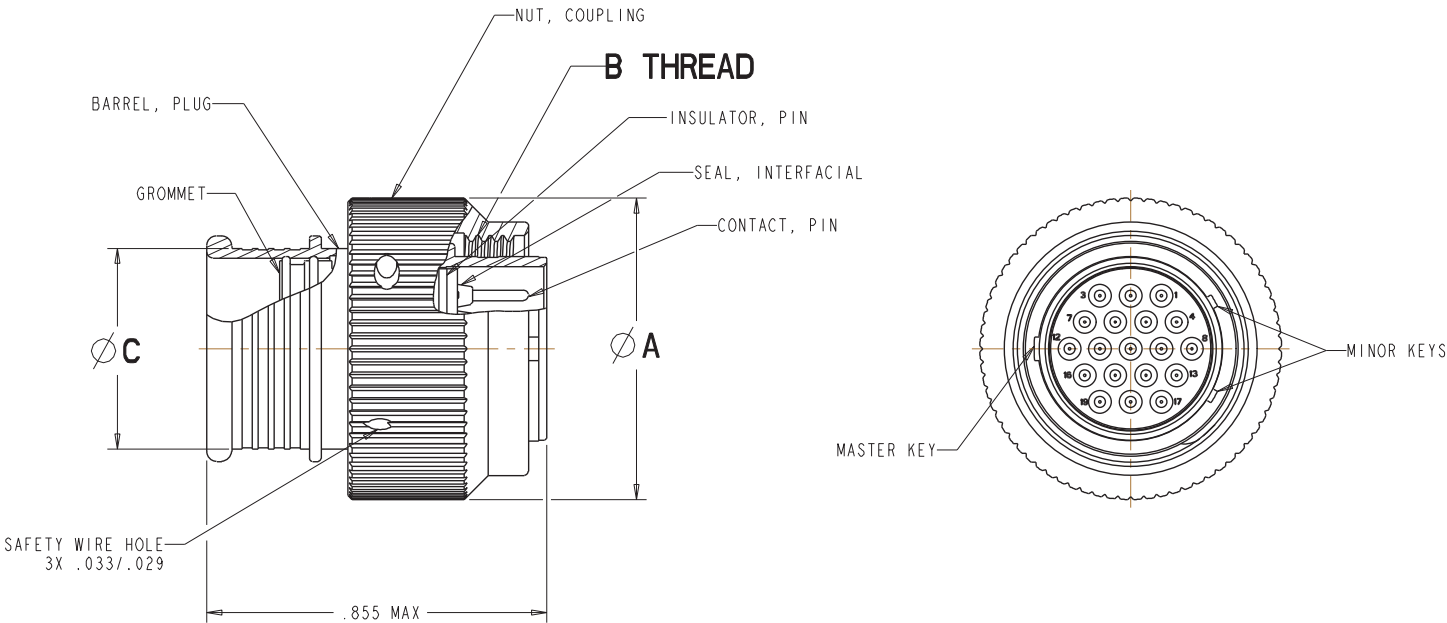
Specifications

Contact Type	Rear crimp or PCB mount
Contacts	Size 23 (0.076" spacing), Size 16 (.177" spacing)
Wire Size	#22 - #28 AWG (Size 23 Contacts), #16 - #20 AWG (Size 16 Contacts)
Contact Rating	5 Amps Maximum
Voltage Rating	500 VAC RMS sea level
Insulation Resistance	5,000 Megaohms minimum
Operating Temperature	-55°C to +150°C
Contact Resistance	8 Milliohms maximum
Vibration	20 g's in accordance with MIL-STD-1344 Method 2005, Condition IV
Shock	50 g's in accordance with MIL-STD-1344 Method 2004, Condition E
Durability	2,000 mating cycles
Receptacle Mounting	Jam nut, PCB mount or Wall mount
EMI Shielding	40db attenuation, 100Mhz to 1000Mhz
Coupling	UN Threaded
Materials	Shells - Aluminum Alloy or Stainless Steel Insulators - Thermoplastic Seals - Flurosilicone Contacts - Copper alloy with gold over nickel plating

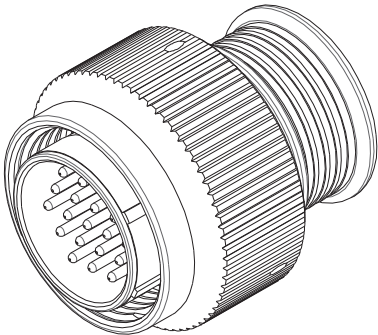
Mini Circular

B

MKJ0 Plug (Banding Platform)



Socket Insert

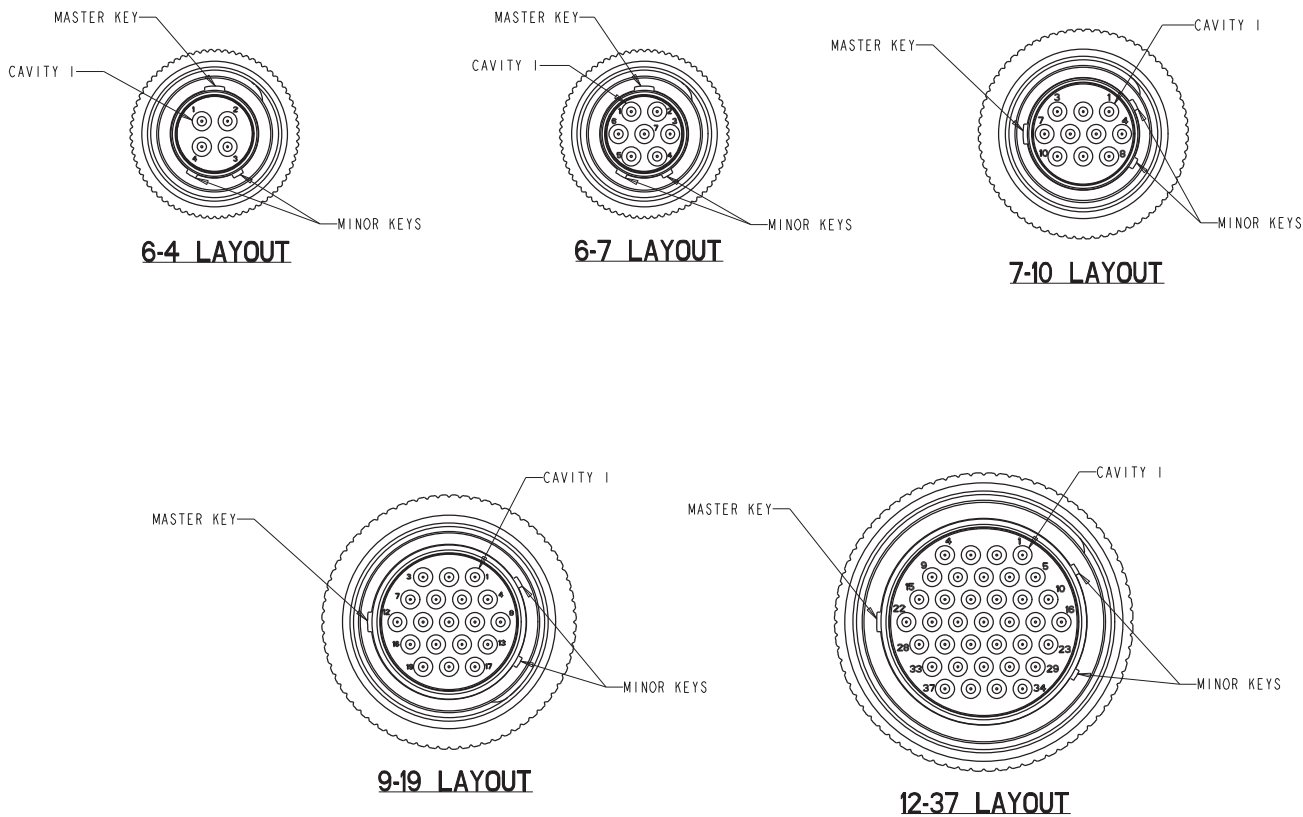


Pin Insert

MKJ0 PLUG DIMENSIONS					
LAYOUT	Ø A	B THREAD UN-2B	Ø C	MAX WEIGHT IN GRAMS	
				PIN	SOCKET
6-4	.500	.3750-28	.290	3.6	4.1
6-7	.500	.3750-28	.290	3.8	4.2
7-10	.620	.4375-28	.390	5.8	6.6
9-19	.750	.5625-32	.500	8.4	9.8
12-37	.880	.7500-28	.650	11.7	14.2

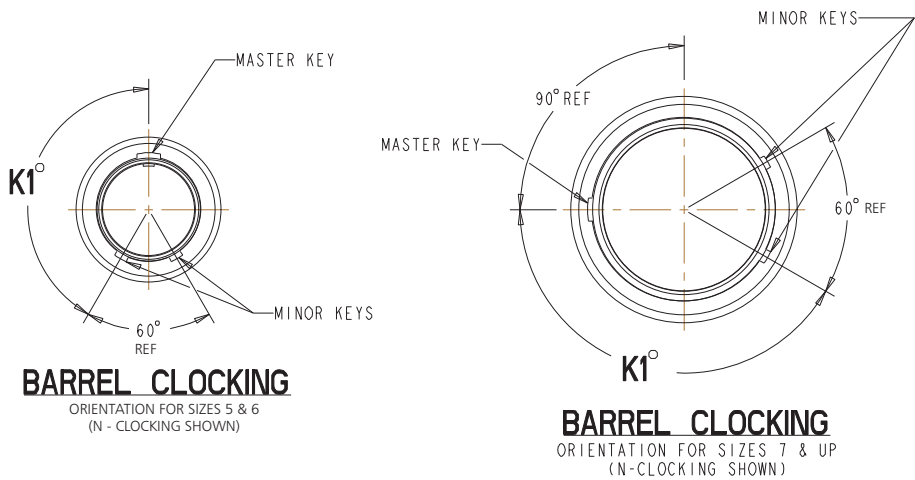
Dimensions shown in inches (mm)
Specifications and dimensions subject to change

Plug Connector Orientation Front Side



Note: Pin insert front side shown for reference only. Socket insert is mirror image.

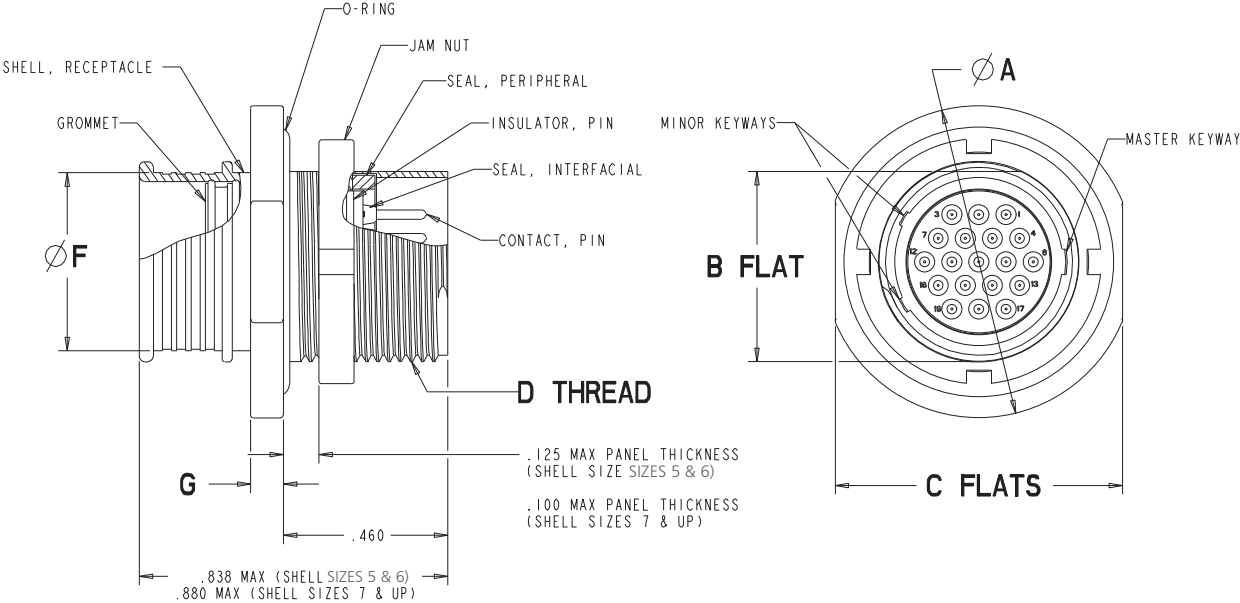
MKJ0 Plug Barrel Clocking Positions



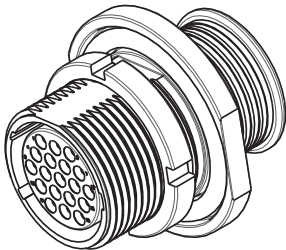
For Shell Sizes 5 and 6, the Master Key is at top dead center. For Shell Sizes 7 and up, the Master and Minor keys are rotated 90° counter-clockwise. Minor keys remain stationary, with the Master key rotating to achieve alternate clocking positions for all Shell Sizes.

BARREL CLOCKING	
POSITION	K1°
N (normal)	150°
X	140°
Y	130°
Z	120°

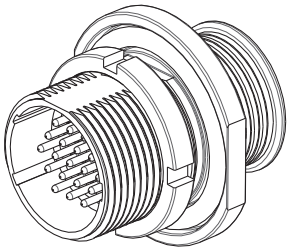
MKJ0 Jam Nut Receptacle (Banding Platform)



MKJ0 JAM NUT RECEPTACLE DIMENSIONS								
LAYOUT	Ø A FLANGE DIA.	B FLAT	C FLAT	D THREAD UN-2A	Ø F	G	MAX WEIGHT IN GRAMS	
							PIN	SOCKET
6-4	.610	.356	.562	.3750-28	.290	.051	3.3	3.8
6-7	.610	.356	.562	.3750-28	.290	.051	3.4	3.8
7-10	.670	.420	.635	.4375-28	.390	.093	4.9	5.7
9-19	.875	.534	.806	.5625-32	.500	.093	7.3	8.7
12-37	1.062	.714	.986	.7500-28	.650	.093	11.6	14.4

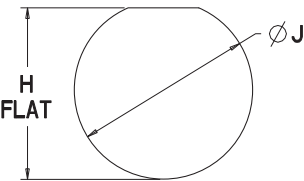


Socket Insert



Pin Insert

Panel Cutouts

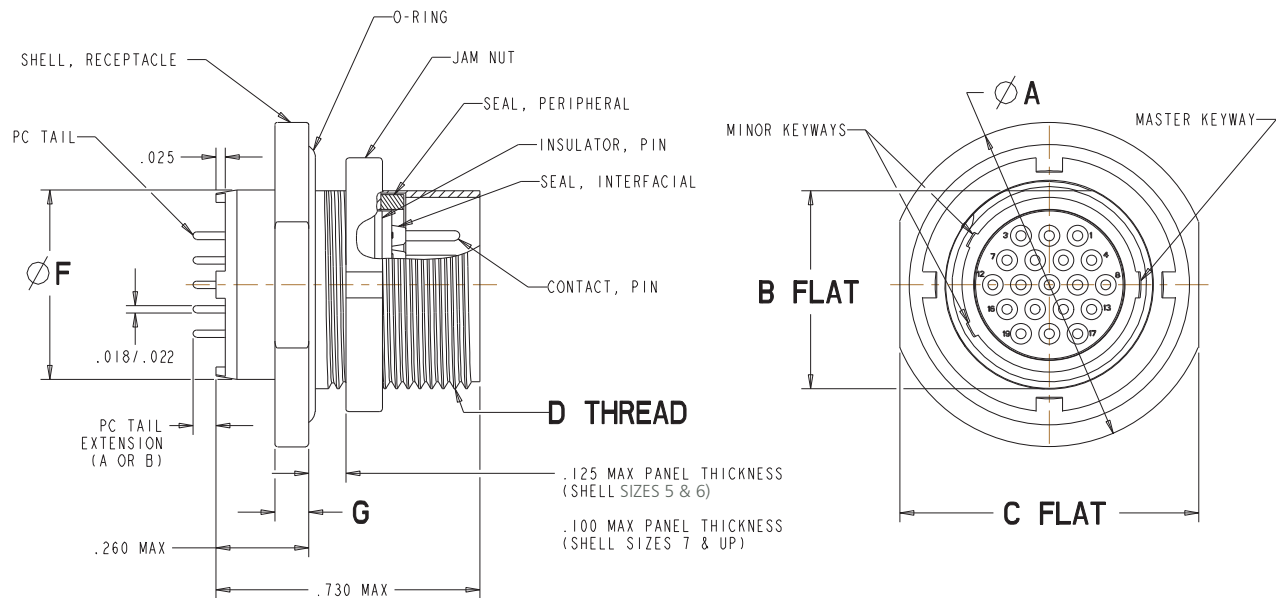


LAYOUT	H FLAT ±.002	Ø J
6 - 4	.363	.386
6 - 7	.363	.386
7 - 10	.426	.449
9 - 19	.540	.574
12 - 37	.722	.760

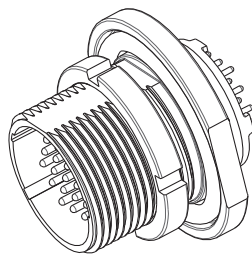
Dimensions shown in inches (mm)
Specifications and dimensions subject to change



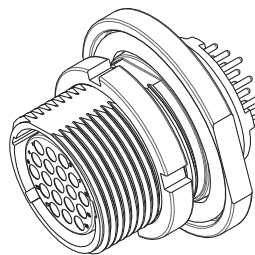
MKJ0 Jam Nut Receptacle (PCB Mount)



MKJ0 JAM NUT RECEPTACLE DIMENSIONS								
LAYOUT	Ø A FLANGE DIA.	B FLAT	C FLAT	D THREAD UN-2A	Ø F	G	MAX WEIGHT IN GRAMS	
							PIN	SOCKET
6-4	.610	.356	.562	.3750-28	.322	.051	3.5	4.0
6-7	.610	.356	.562	.3750-28	.322	.051	3.8	4.2
7-10	.670	.420	.635	.4375-28	.432	.093	5.3	6.2
9-19	.875	.534	.806	.5625-32	.512	.093	8.1	9.7
12-37	1.062	.714	.986	.7500-28	.677	.093	13.7	16.6

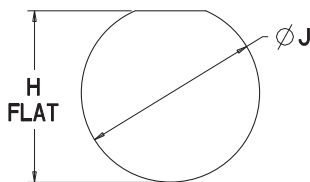


Pin Insert



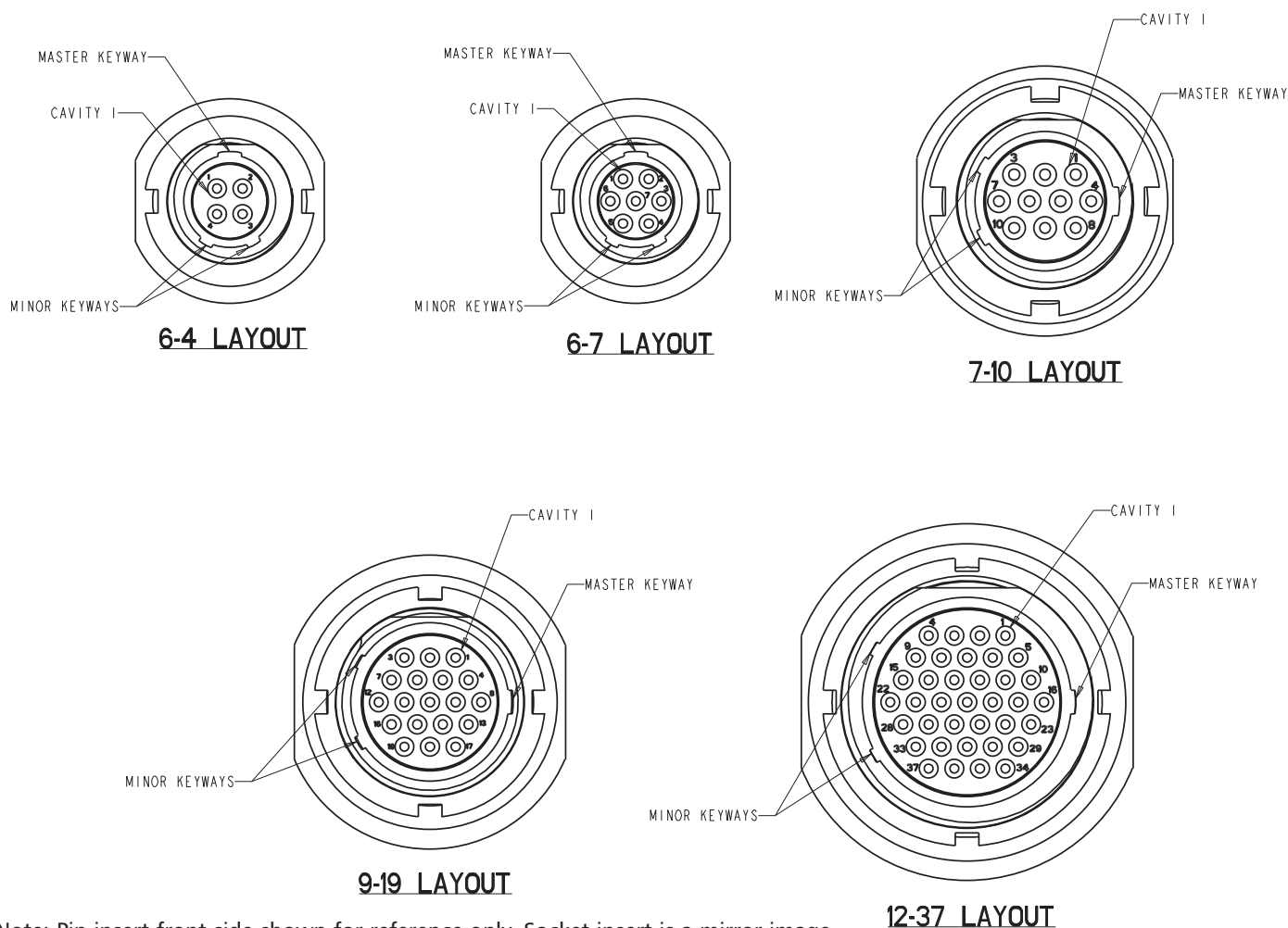
Socket Insert

Panel Cutouts



LAYOUT	H FLAT ±.002	Ø J
6 - 4	.363	.386
6 - 7	.363	.386
7 - 10	.426	.449
9 - 19	.540	.574
12 - 37	.722	.760

Receptacle Connector Orientation Front Side

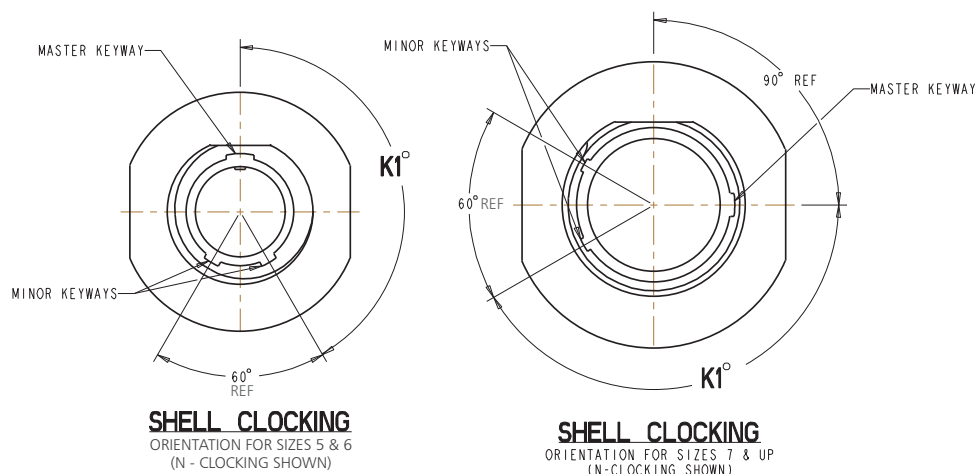


Note: Pin insert front side shown for reference only. Socket insert is a mirror image.

MKJ0 Receptacle Shell Clocking Positions

For Shell Sizes 5 and 6, the Master Key is at top dead center. For Shell Sizes 7 and up, the Master and Minor keys are rotated 90° clockwise. Minor keys remain stationary, with the Master rotating to achieve alternate clocking positions for all Shell Sizes.

SHELL CLOCKING	
POSITION	K1°
N (normal)	150°
X	140°
Y	130°
Z	120°



The MKJ1 is a robust connector meeting MIL-DTL-38999 shock and vibration requirements. Plug connector comes with an anti-decoupling spring for vibration resistance. Ideal for harsh environments where a robust electrical connection is required under the most demanding shock and vibration conditions. Proven design for avionics, satellites, and missile systems.

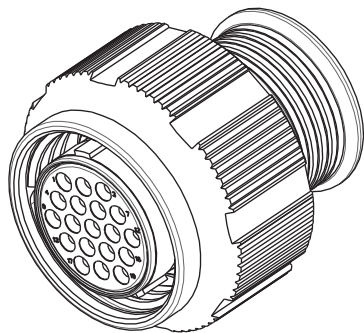
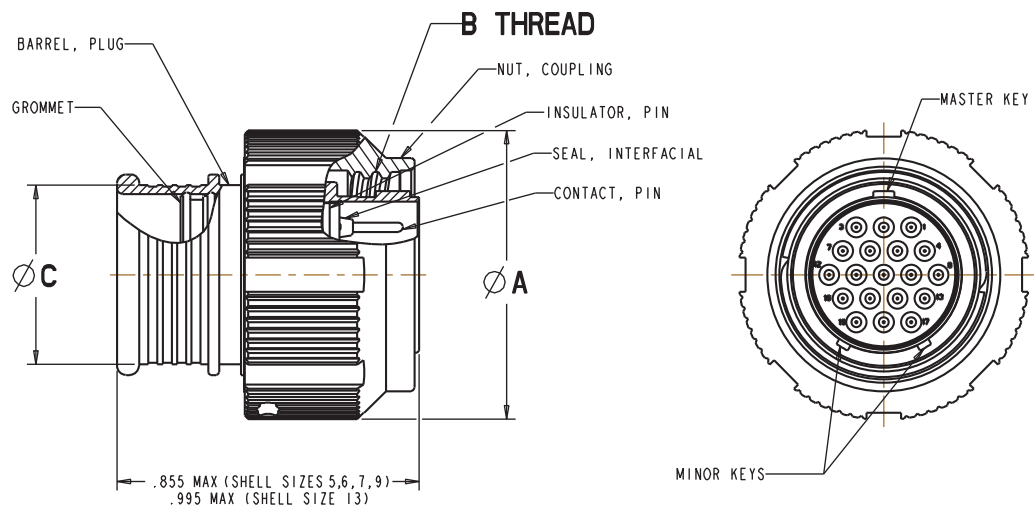
Specifications

Contact Type	Rear crimp or PCB mount
Contacts	Size 23 (0.076" spacing), Size 16 (.177" spacing)
Wire Size	#22 - #28 AWG (Size 23 Contacts), #16 - #20 AWG (Size 16 Contacts)
Contact Rating	5 Amps Maximum
Voltage Rating	500 VAC RMS sea level
Insulation Resistance	5,000 Megaohms minimum
Operating Temperature	-55°C to +150°C
Contact Resistance	8 Milliohms maximum
Vibration	40 g's in accordance with MIL-STD-1344 Method 2005, Condition IV
Shock	300 g's in accordance with MIL-STD-1344 Method 2004, Condition E
Durability	2,000 mating cycles
Receptacle Mounting	Jam nut or Wall Mount
EMI Shielding	40db attenuation, 100Mhz to 1000Mhz
Coupling	Double Start Threaded
Materials	Shells - Aluminum Alloy or Stainless Steel Insulators - Thermostatic Seals - Fluorosilicone Contacts - Copper alloy with gold over nickel plating

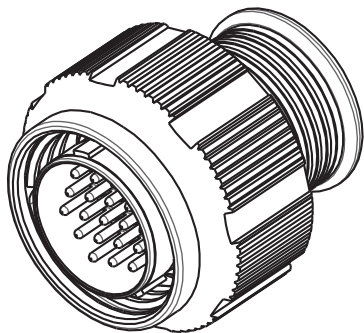
Mini Circular

B

MKJ1 Plug (Banding Platform)



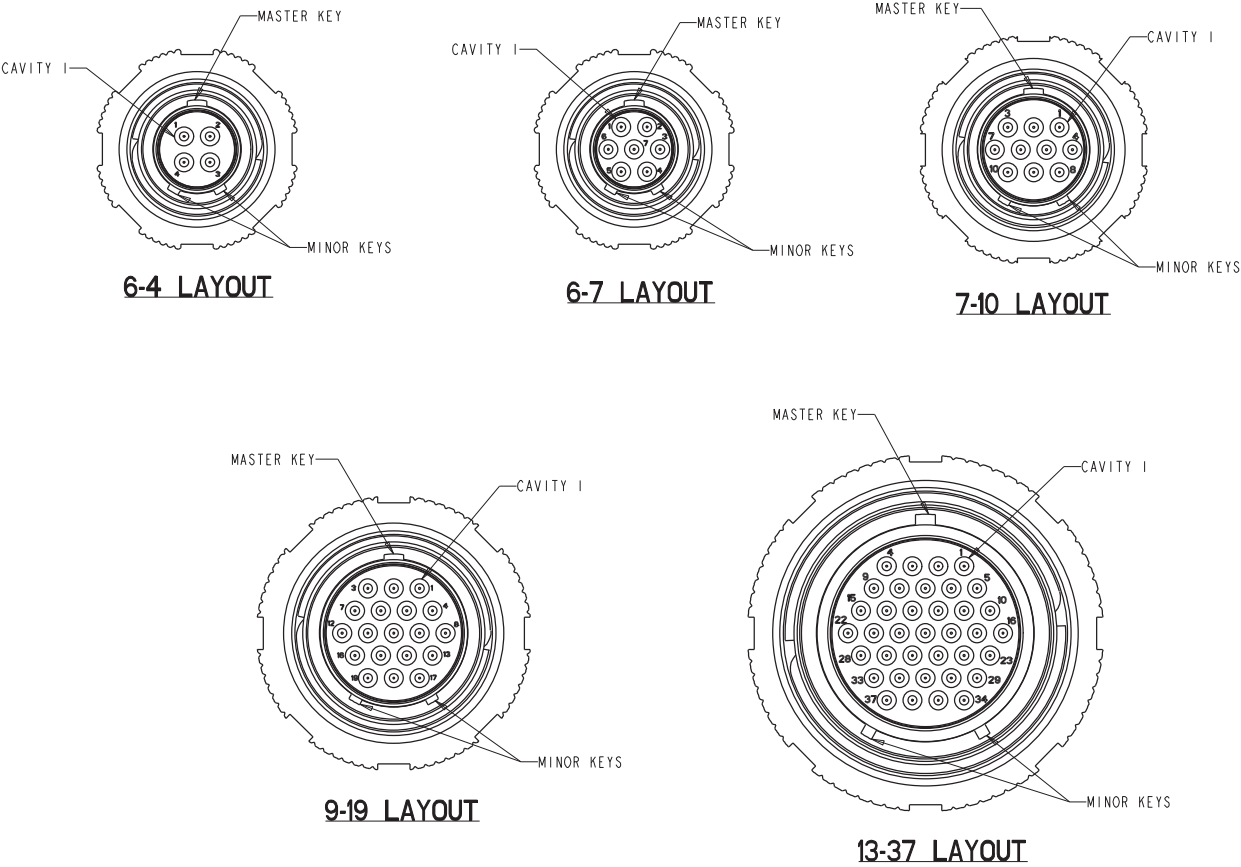
Socket Insert



Pin Insert

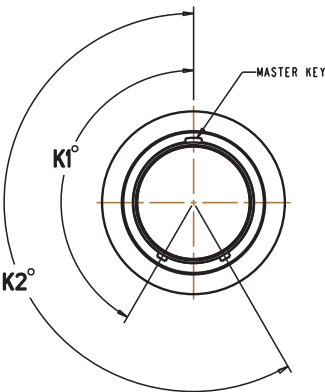
MKJ1 PLUG DIMENSIONS					
LAYOUT	$\varnothing A$	B THREAD (ACME DOUBLE START)	$\varnothing C$	MAX WEIGHT IN GRAMS	
				PIN	SOCKET
6-4	.600	.375-.05P .1L -2B	.290	5.0	5.5
6-7	.600	.375-.05P .1L -2B	.290	5.1	5.5
7-10	.680	.4375-.05P .1L -2B	.390	6.9	7.7
9-19	.810	.5625-.05P .1L -2B	.500	9.4	10.9
13-37	1.050	.8125-.05P .2L -2B	.650	18.9	21.7

Plug Connector Orientation Front Side



Note: Pin insert front side shown for reference only. Socket insert is a mirror image.

MKJ1 Plug Barrel Clocking Positions

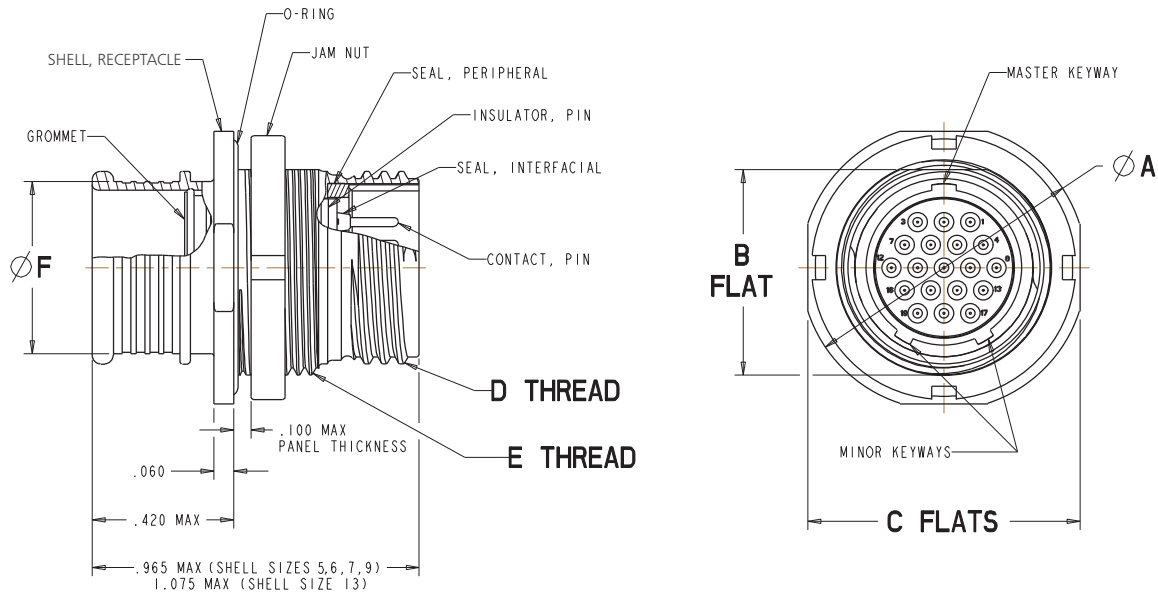


Barrel Clocking
(A- Clocking Shown)

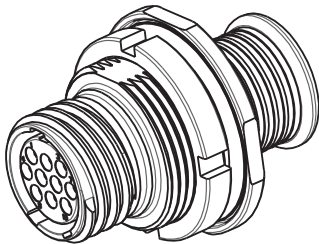
Master keyway remains stationary at top dead center for all sizes and clocking.

BARREL CLOCKING		
POSITION	K1°	K2°
A (NORMAL)	150°	210°
B	75°	210°
C	95°	230°
D	140°	275°

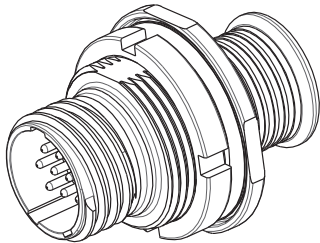
MKJ1 Jam Nut Receptacle (Banding Platform)



MKJ1 JAM NUT RECEPTACLE DIMENSIONS								
LAYOUT	Ø A FLANGE DIA.	B FLAT	C FLATS	D THREAD (ACME DOUBLE START)	E THREAD UN-2A	Ø F	MAX WEIGHT IN GRAMS	
							PIN	SOCKET
6-4	.635	.410	.595	.375- .05P .1L -2A	.4375-2B	.290	4.1	4.6
6-7	.635	.410	.595	.375- .05P .1L -2A	.4375-2B	.290	4.2	4.6
7-10	.755	.536	.723	.4375- .05P .1L -2A	.5625-2B	.390	6.2	7.0
9-19	.830	.596	.790	.5625- .05P .1L -2A	.625-2B	.500	7.8	9.3
13-37	1.078	.845	1.044	.8125- .1P .2L -2A	.875-2B	.650	14.6	17.3

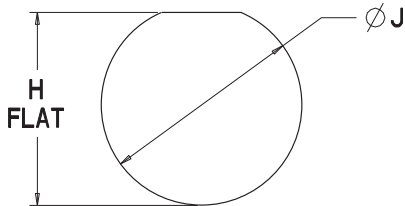


Socket Insert



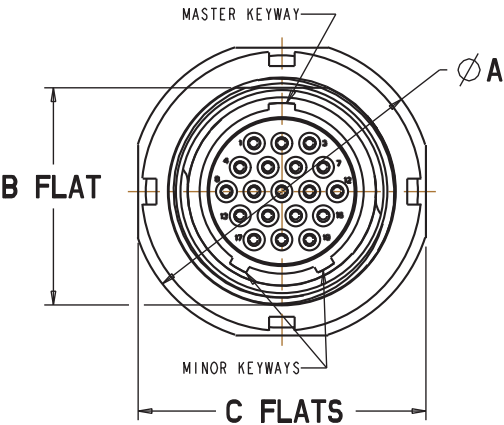
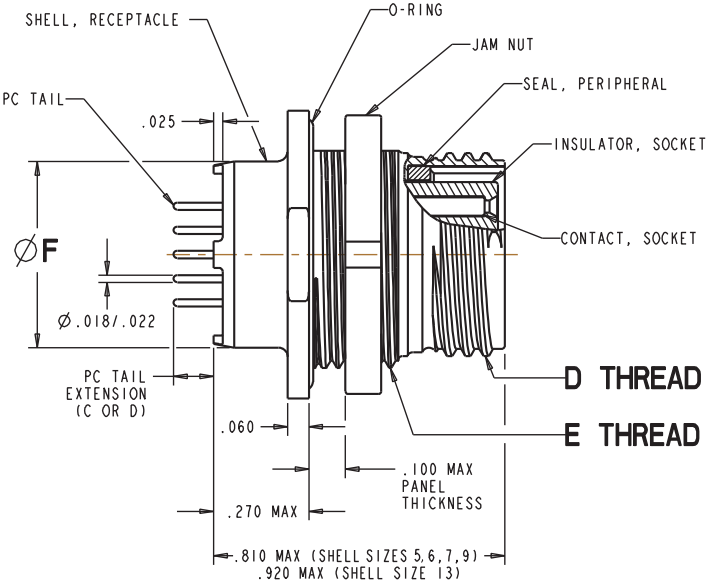
Pin Insert

Panel Cutouts



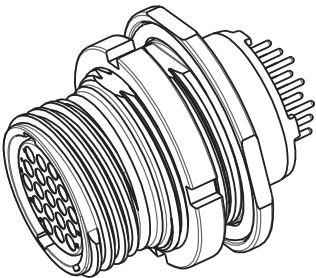
LAYOUT	H FLAT ±.002	Ø J
6 - 4	.420	.448
6 - 7	.420	.448
7 - 10	.551	.573
9 - 19	.609	.635
13 - 37	.859	.885

MKJ1 PCB Jam Nut Receptacle (PCB Mount)

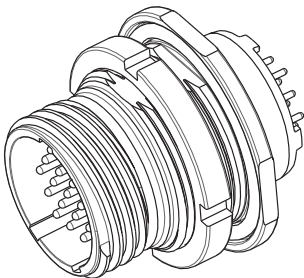


MKJ1 JAM NUT RECEPTACLE DIMENSIONS

LAYOUT	$\varnothing A$ FLANGE DIA.	B FLAT	C FLATS	D THREAD (ACME DOUBLE START)	E THREAD UN-2A	$\varnothing F$	MAX WEIGHT IN GRAMS	
							PIN	SOCKET
6-4	.635	.410	.595	.375- .05P .1L -2A	.4375-28	.322	4.4	4.9
6-7	.635	.410	.595	.375- .05P .1L -2A	.4375-28	.322	4.7	5.1
7-10	.755	.536	.723	.4375- .05P .1L -2A	.5625-28	.432	6.9	7.7
9-19	.830	.596	.790	.5625- .05P .1L -2A	.625-28	.512	9.2	10.7
13-37	1.078	.845	1.044	.8125- .1P .2L -2A	.875-28	.677	17.1	19.9

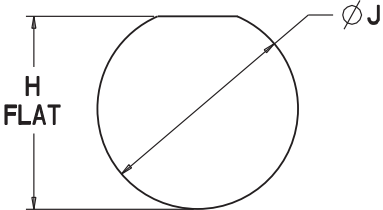


Socket Insert



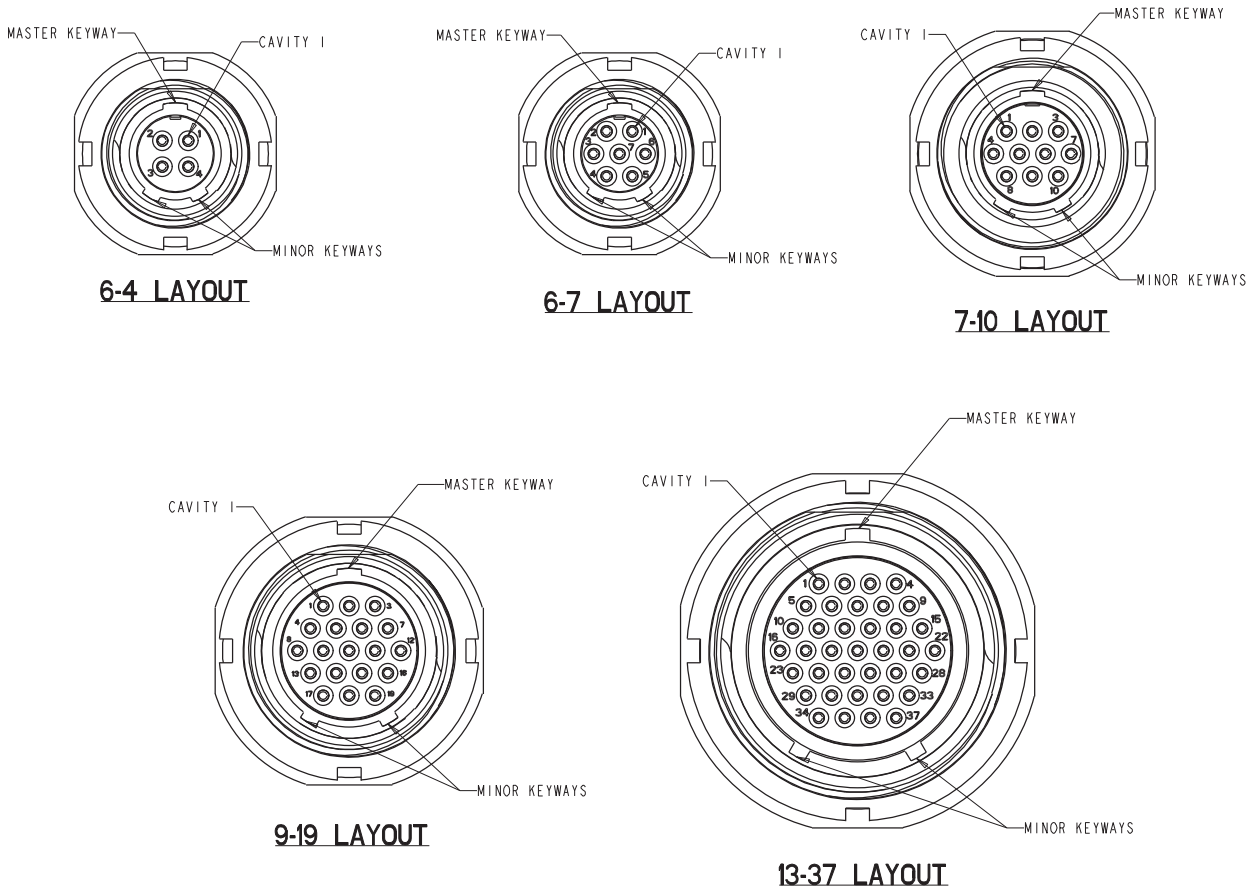
Pin Insert

Panel Cutouts



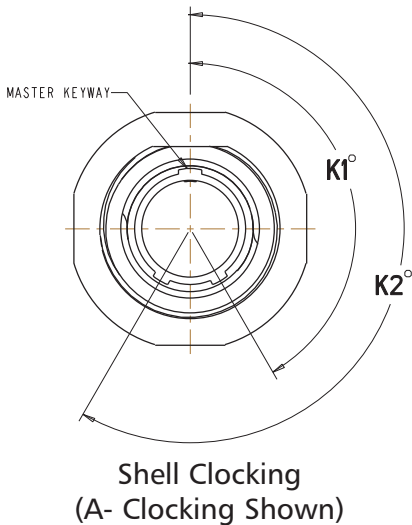
LAYOUT	H FLAT $\pm .002$	$\varnothing J$
6 - 4	.420	.448
6 - 7	.420	.448
7 - 10	.551	.573
9 - 19	.609	.635
13 - 37	.859	.885

Receptacle Connector Orientation Front Side



Note: Socket insert front side shown for reference only. Pin insert is a mirror image.

MKJ1 Receptacle Shell Clocking Positions



Master keyway is perpendicular with B Flat for all sizes and remains stationary at top dead center for all clockings.

SHELL CLOCKING		
POSITION	K1°	K2°
A (NORMAL)	150°	210°
B	75°	210°
C	95°	230°
D	140°	275°

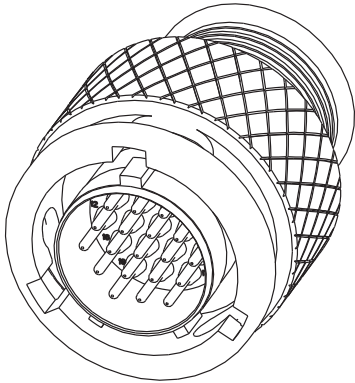
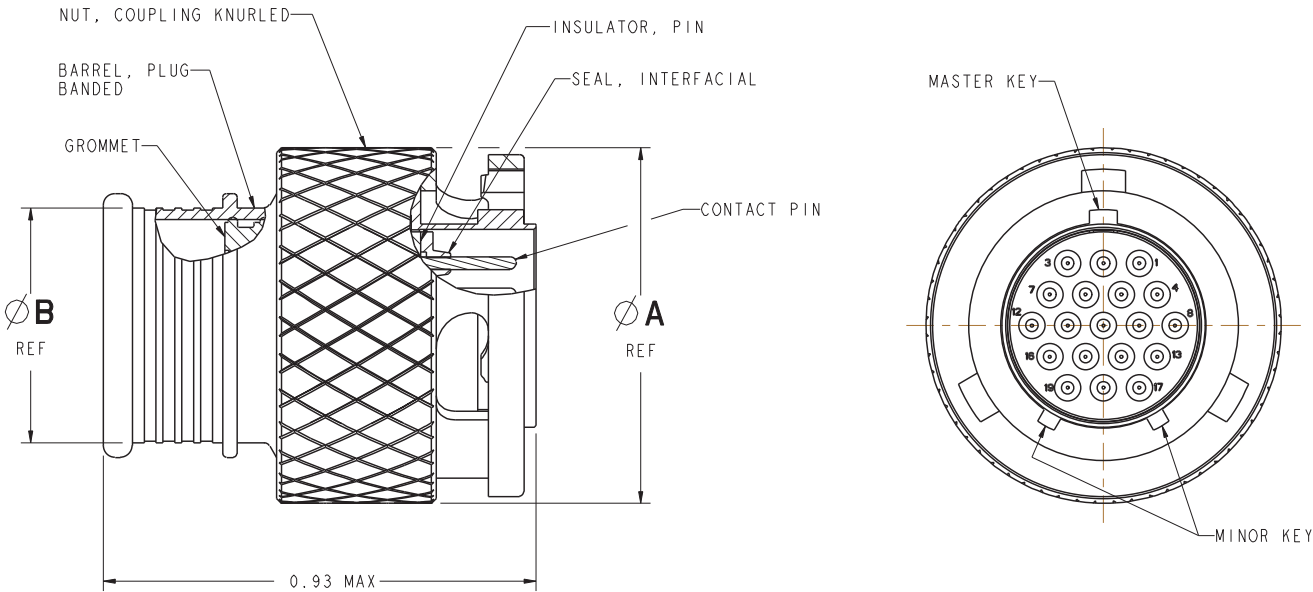
The MKJ3 is ideal for quick mating, light duty applications where weight and cost take a precedence. The connector comes with 7 high density contact arrangements, multiple locking positions and a rear banding platform or accessory threads for backshell applications, and a rear grommet and pin interfacial seals. Used in avionics, aerospace, medical, and industrial applications.

Specifications

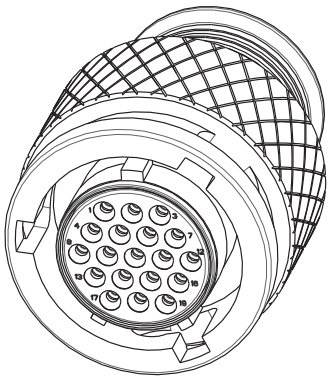
Contact Type	Rear crimp or PCB mount
Contacts	Size 23 (0.076" spacing), Size 16 (.177" spacing)
Wire Size	#22 - #28 AWG (Size 23 Contacts), #16 - #20 AWG (Size 16 Contacts)
Contact Rating	5 Amps Maximum
Voltage Rating	500 VAC RMS sea level
Insulation Resistance	5,000 Megaohms minimum
Operating Temperature	-55°C to +150°C
Contact Resistance	8 Milliohms maximum
Vibration	37 g's in accordance with MIL-STD-1344 Method 2005, Condition IV
Shock	300 g's in accordance with MIL-STD-1344 Method 2004, Condition E
Durability	250 mating cycles (Aluminum) or 2,000 mating cycles (Stainless Steel)
Receptacle Mounting	Jam nut or Wall Mount
EMI Shielding	40db attenuation, 100Mhz to 1000Mhz
Coupling	Bayonet
Materials	Shells - Aluminum Alloy or Stainless Steel Insulators - Thermostatic Seals - Fluorosilicone Contacts - Copper alloy with gold over nickel plating

Mini Circular
B

MKJ3 Plug (Banding Platform)



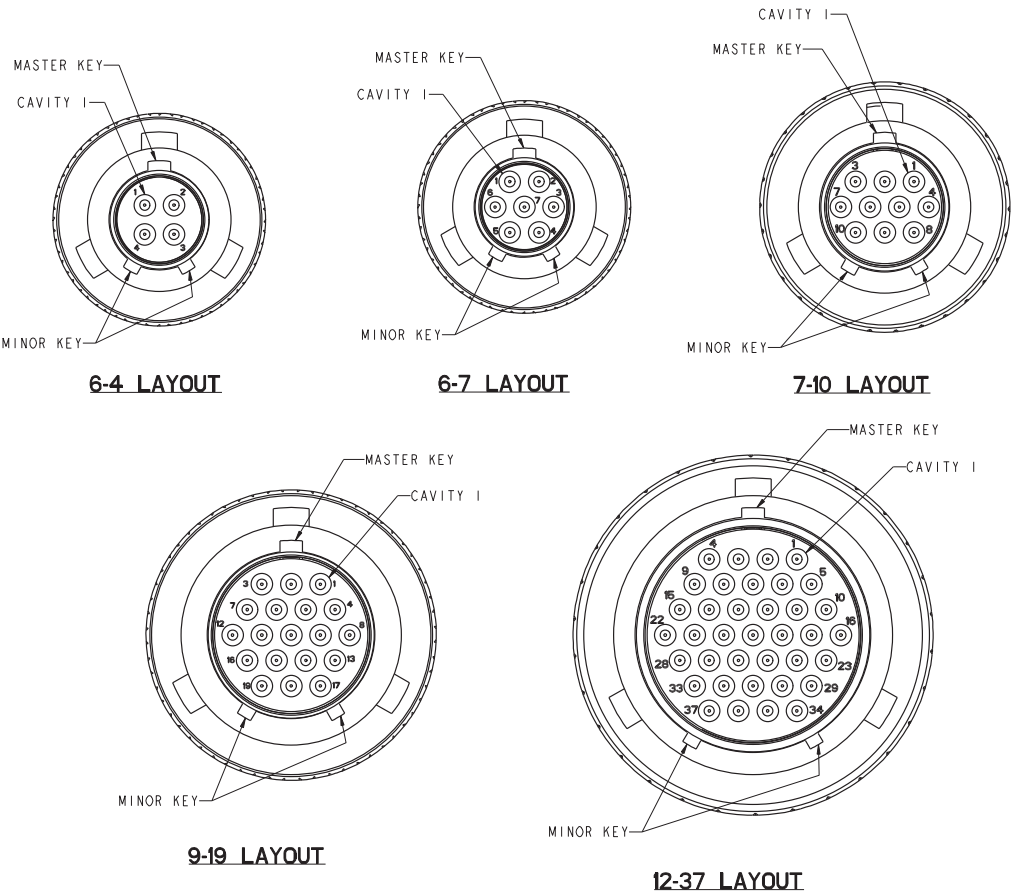
Socket Insert



Pin Insert

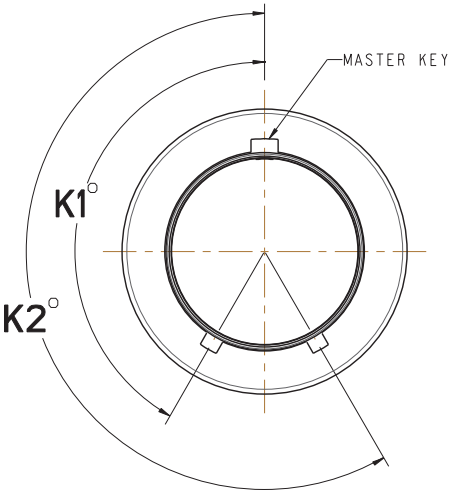
MKJ3 PLUG DIMENSIONS		
LAYOUT	Ø A	Ø B
6-4	.565	.290
6-7	.565	.290
7-10	.650	.390
8-13	.750	.440
9-19	.790	.500
10-26	.875	.562
12-37	.944	.650

Connector Orientation Front Side



Note: Pin insert front side shown for reference only. Socket insert is a mirror image.

MKJ4 Receptacle Shell Clocking Positions

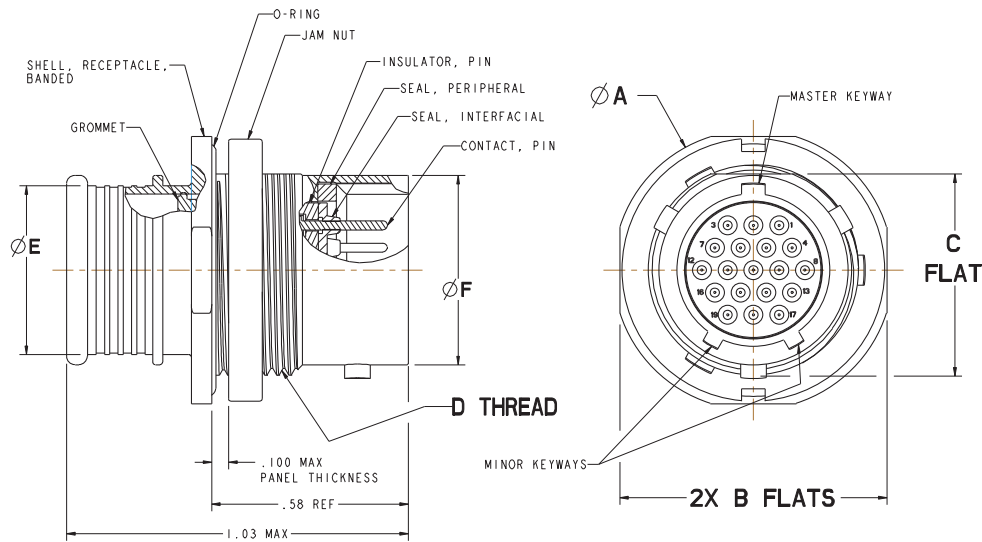


Barrel Clocking
(N- Clocking Shown)

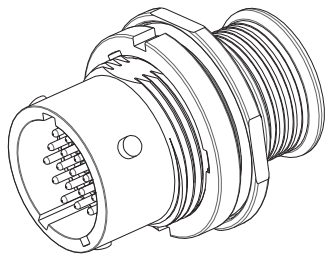
For all Shell Sizes and Clockings, the Master Keyway remains stationary at top dead center, with minor keys rotating to achieve alternate clocking positions.

SHELL CLOCKING		
POSITION	K1°	K2°
N (NORMAL)	150°	210°
X	75°	210°
Y	95°	230°
Z	140°	275°

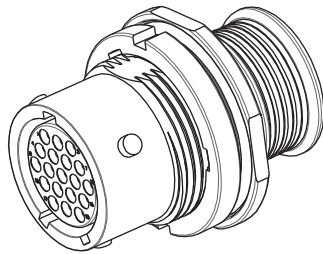
MKJ3 Jam Nut Receptacle (Banding Platform)



MKJ0 JAM NUT RECEPTACLE DIMENSIONS									
LAYOUT	Ø A FLANGE DIA.	B FLAT	C FLAT	D THREAD UN-2A	Ø E	Ø F	H FLAT	Ø J	MAX WEIGHT IN GRAMS
6-4	.635	.595	.410	.4375-28	.290	.362	.415	.445	TBD
6-7	.635	.595	.410	.4375-28	.290	.362	.415	.445	TBD
7-10	.755	.723	.536	.5625-32	.390	.436	.541	.572	TBD
8-13	.755	.723	.536	.5625-32	.440	.508	.541	.583	TBD
9-19	.830	.790	.596	.6250-28	.500	.561	.601	.643	TBD
10-26	.890	.855	.656	.6875-28	.562	.635	.671	.720	TBD
12-37	1.078	1.044	.845	.8750-28	.650	.714	.850	.885	TBD

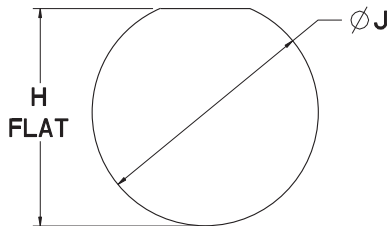


Pin Insert

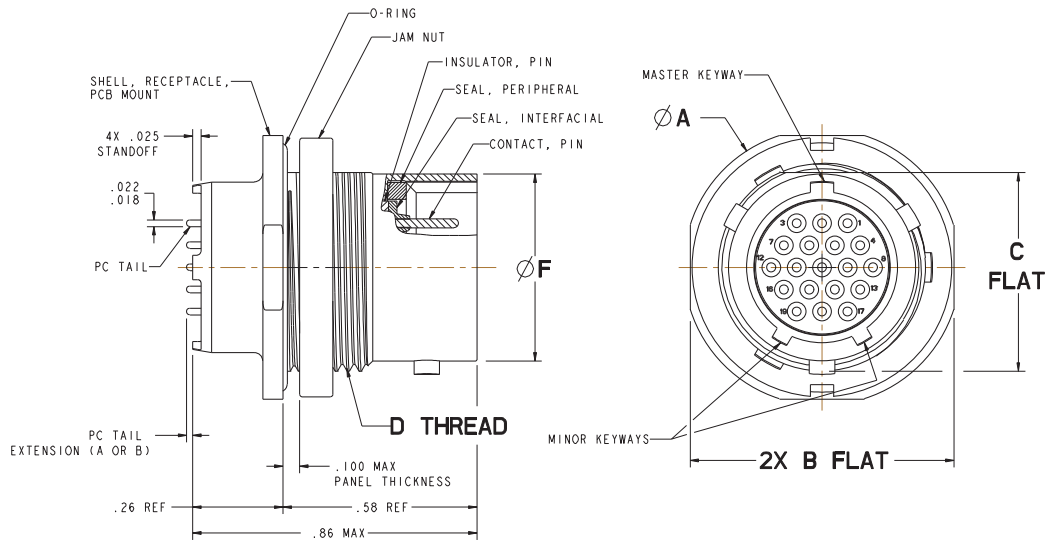


Socket Insert

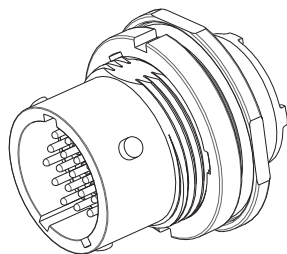
Panel Cutouts



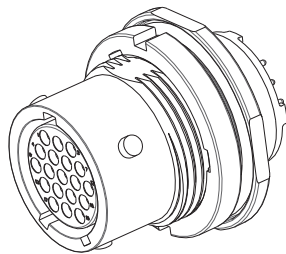
MKJ3 Jam Nut Receptacle (PCB Mount)



MKJ0 JAM NUT RECEPTACLE DIMENSIONS								
LAYOUT	Ø A FLANGE DIA.	B FLAT	C FLAT	D THREAD UN-2A	Ø F	H FLAT	Ø J	MAX WEIGHT IN GRAMS
6-4	.635	.595	.410	.4375-28	.362	.415	.445	TBD
6-7	.635	.595	.410	.4375-28	.362	.415	.445	TBD
7-10	.755	.723	.536	.5625-32	.436	.541	.572	TBD
8-13	.755	.723	.536	.5625-32	.508	.541	.583	TBD
9-19	.830	.790	.596	.6250-28	.561	.601	.643	TBD
10-26	.890	.855	.656	.6875-28	.635	.671	.720	TBD
12-37	1.078	1.044	.845	.8750-28	.714	.850	.885	TBD

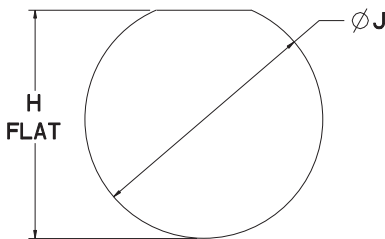


Pin Insert

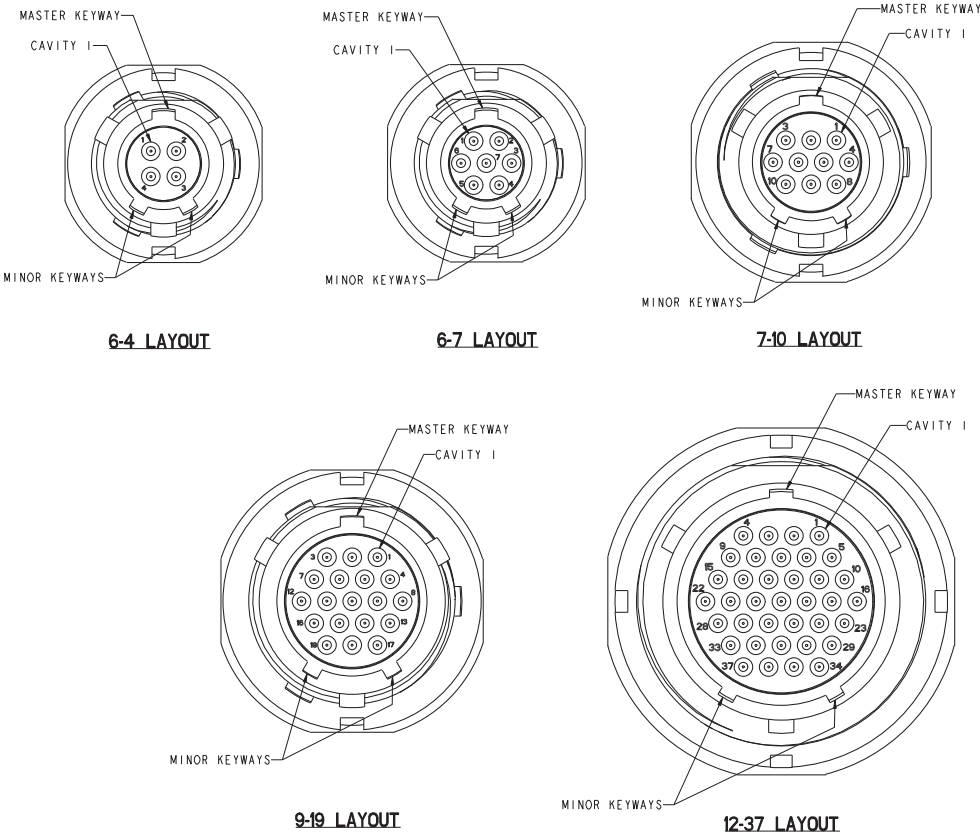


Socket Insert

Panel Cutouts

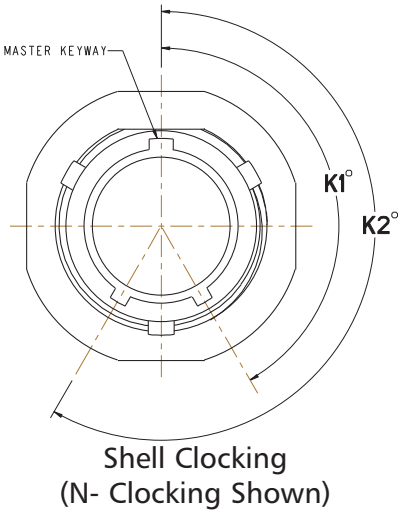


Connector Orientation Front Side



Note: Pin insert front side shown for reference only. Socket insert is a mirror image.

MKJ3 Shell Clocking Positions



For all Shell Sizes and Clockings, the Master Keyway remains stationary at top dead center, with minor keys rotating to achieve alternate clocking positions.

SHELL CLOCKING		
POSITION	K1°	K2°
N (NORMAL)	150°	210°
X	75°	210°
Y	95°	230°
X	140°	275°

The MKJ4 features a canted retention spring disconnect coupling mechanism. This durable coupling mechanism allows quick and easy mating and demating of the connector. Ideal for battlefield and medical device equipment.

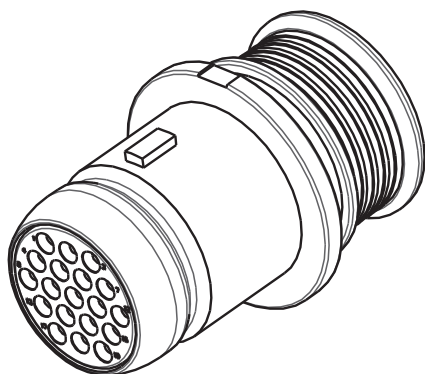
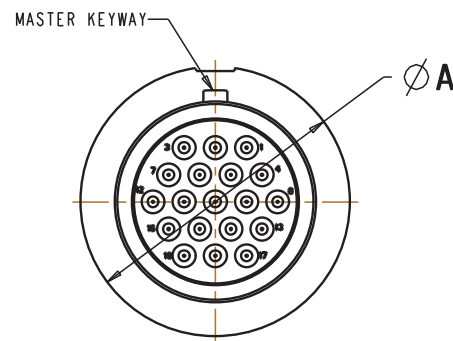
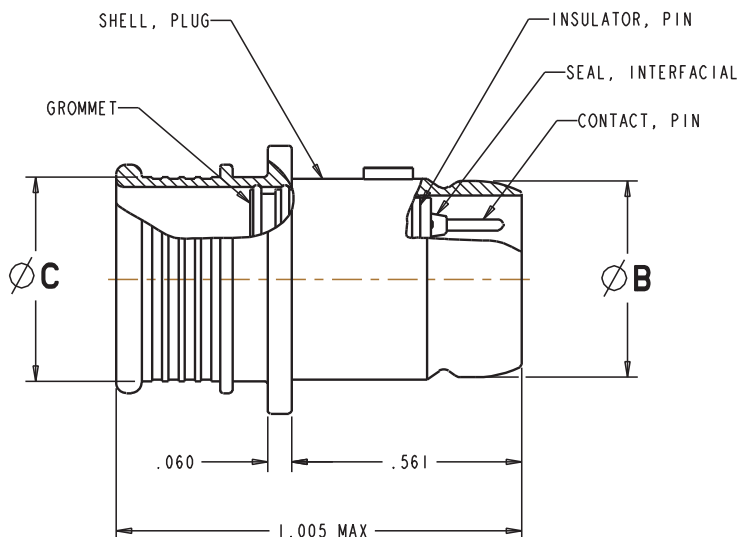
Specifications

Contact Type	Rear crimp
Contacts	Size 23 (0.076" spacing), Size 16 (.177" spacing)
Wire Size	#22 - #28 AWG (Size 23 Contacts), #16 - #20 AWG (Size 16 Contacts)
Contact Rating	5 Amps Maximum
Voltage Rating	500 VAC RMS sea level
Insulation Resistance	5,000 Megaohms minimum
Operating Temperature	-55°C to +150°C
Contact Resistance	8 Milliohms maximum
Vibration	20 g's in accordance with MIL-STD-1344 Method 2005, Condition IV
Shock	50 g's in accordance with MIL-STD-1344 Method 2004, Condition E
Durability	2,000 mating cycles
Receptacle Mounting	Jam Nut
EMI Shielding	400db attenuation, 100Mhz to 1000Mhz
Coupling	Quick disconnect (Canted Spring)
Materials	Shells - Aluminum Alloy or Stainless Steel Insulators - Thermoplastic Seals - Flurosilicone Contacts - Copper alloy with gold over nickel plating Canted Coil - Stainless Steel

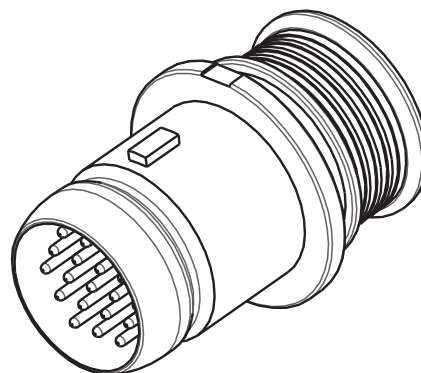
Mini Circular

B

MKJ4 Plug (Banding Platform)



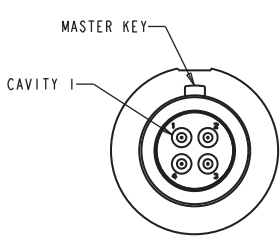
Socket Insert



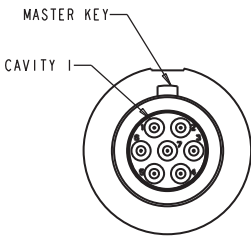
Pin Insert

MKJ4 PLUG DIMENSIONS					
LAYOUT	$\varnothing A$	$\varnothing B$	$\varnothing C$	MAX WEIGHT IN GRAMS	
				PIN	SOCKET
6-4	.485	.310	.290	2.5	3.0
6-7	.485	.310	.290	2.6	3.1
7-10	.565	.380	.390	3.7	4.5
9-19	.660	.480	.500	5.1	6.6

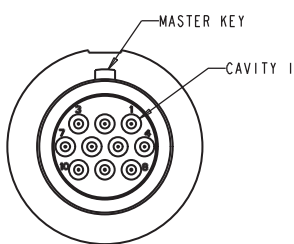
Connector Orientation Front Side



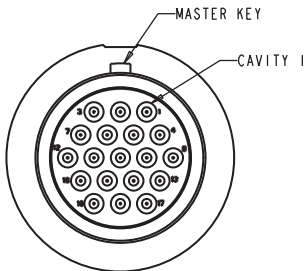
6-4 LAYOUT



6-7 LAYOUT



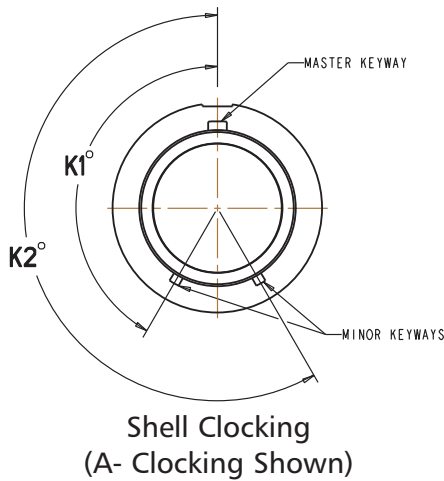
7-10 LAYOUT



9-19 LAYOUT

Note: Pin insert front side shown for reference only. Socket insert is a mirror image. Connectors shown without minor keys.

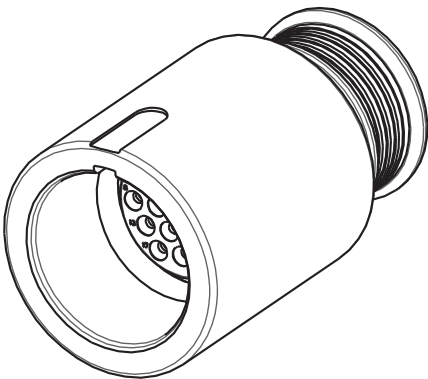
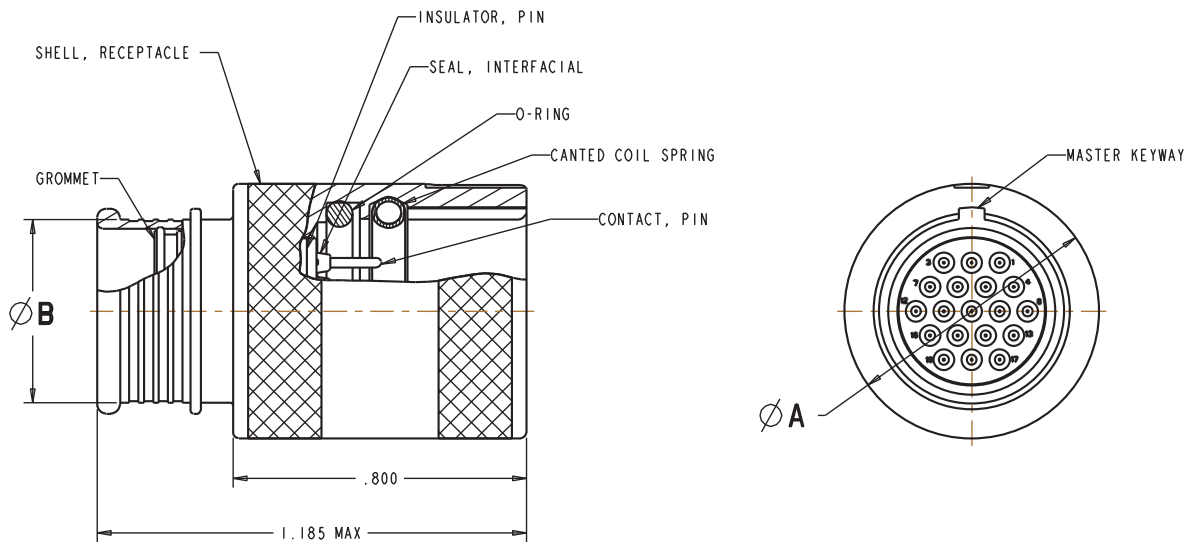
MKJ4 Receptacle Shell Clocking Positions



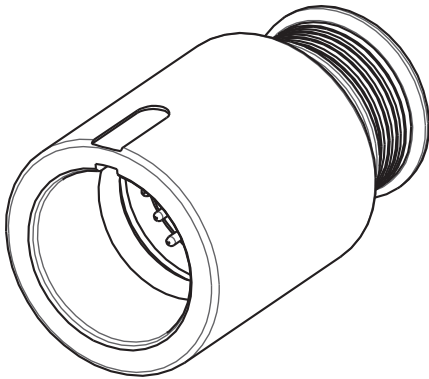
For all Shell Sizes and Clockings, the Master Keyway remains stationary at top dead center, with minor keys rotating to achieve alternate clocking positions.

SHELL CLOCKING		
POSITION	K1°	K2°
A (NORMAL)	150°	210°
B	75°	210°
C	95°	230°
D	140°	275°
NO DESIGNATION	MASTER KEY ONLY NO MINOR KEYS	

MKJ4 In-Line Receptacle (Banding Platform)



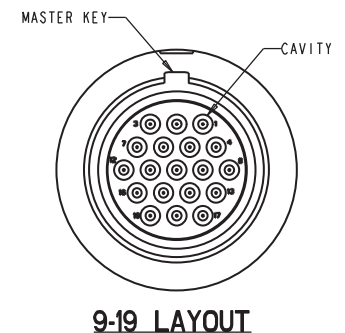
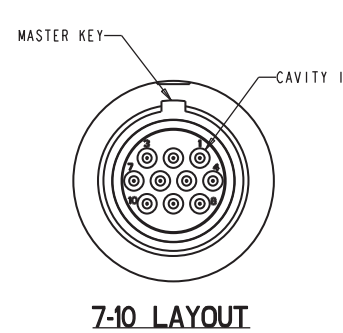
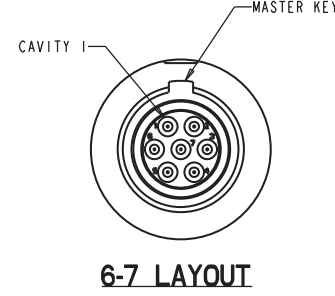
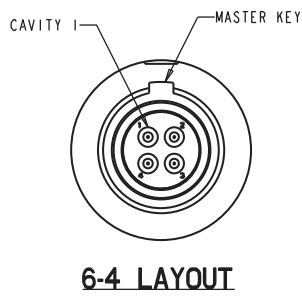
Socket Insert



Pin Insert

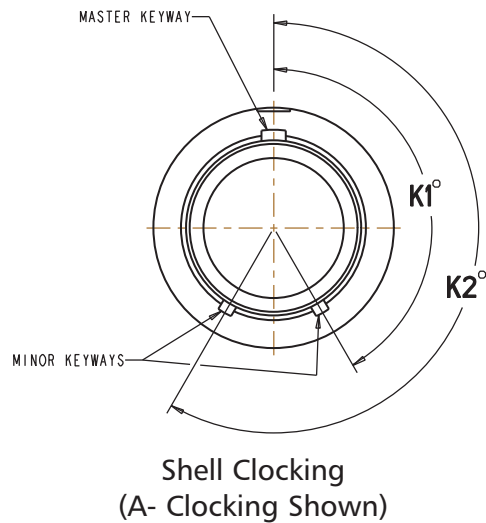
MKJ4 RECEPTACLE DIMENSIONS				
LAYOUT	Ø A	Ø B	MAX WEIGHT IN GRAMS	
			PIN	SOCKET
6-4	.520	.290	6.3	6.8
6-7	.520	.290	6.4	6.9
7-10	.580	.390	7.8	8.6
9-19	.695	.500	10.7	12.1

Receptacle Connector Orientation Front Side



Note: Pin insert front side shown for reference only. Socket insert is a mirror image.
Connectors shown without minor key ways.

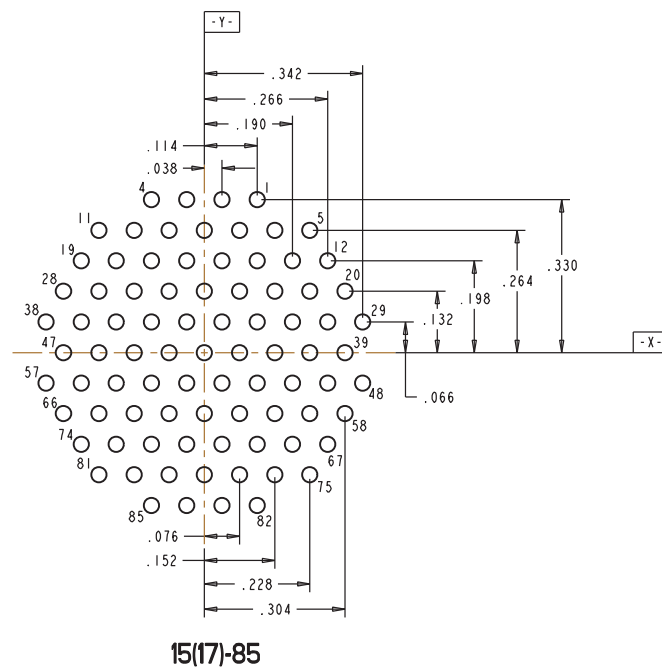
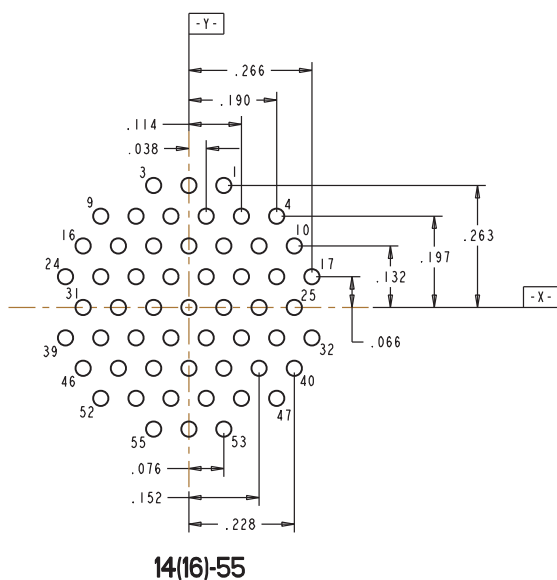
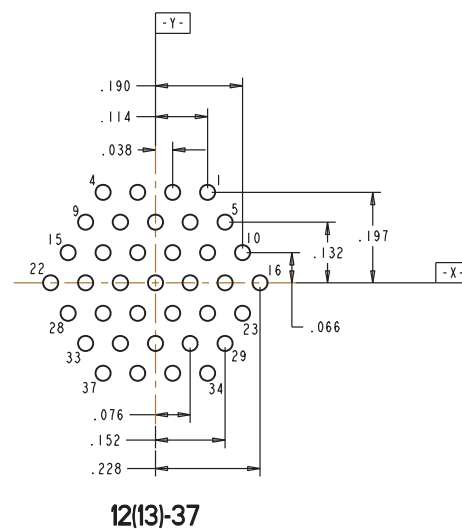
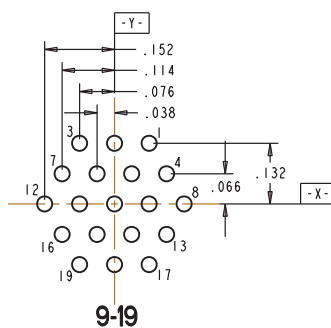
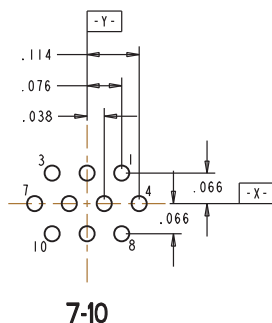
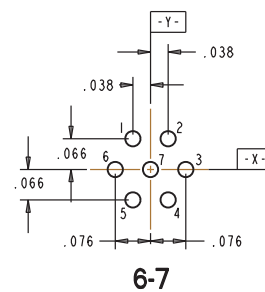
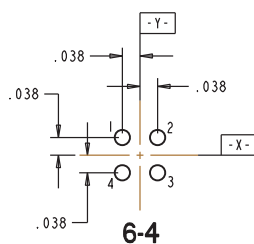
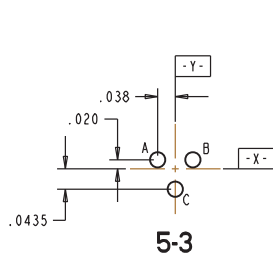
MKJ4 Receptacle Shell Clocking Positions



For all Shell Sizes and Clockings, the Master Keyway remains stationary at top dead center, with minor keys rotating to achieve alternate clocking positions.

SHELL CLOCKING		
POSITION	K1°	K2°
A (NORMAL)	150°	210°
B	75°	210°
C	95°	230°
D	140°	275°
NO DESIGNATION	MASTER KEYWAY ONLY NO MINOR KEYWAYS	

PCB Layout Dimensions



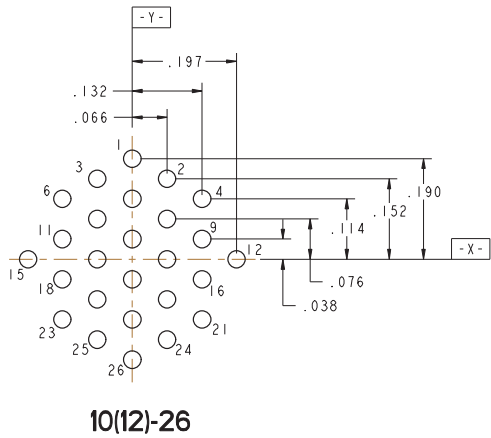
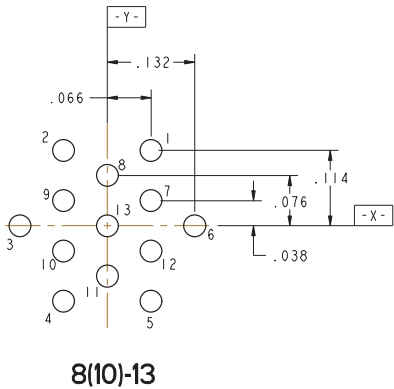
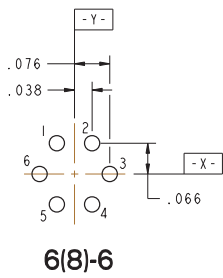
Note: Layouts for pin connectors shown. Socket connectors are a mirror image.



B

Mini Circular

PCB Layout Dimensions



Note: Layouts for pin connectors shown. Socket connectors are a mirror image.

Mini Circular

Format Sheet-Tooling and Contacts MKJ

Crimp Contacts

- Pin Contacts (Size 23) 030-9649-000
- Socket contacts (Size 23) 031-9750-000

Contact Area Plating:

50 Micro inches Gold over Nickel
Accommodates Sizes #22-28 AWG Wire



Crimp Tool

- Contact Crimp Tool 995-0002-293
- Locator 995-0002-297

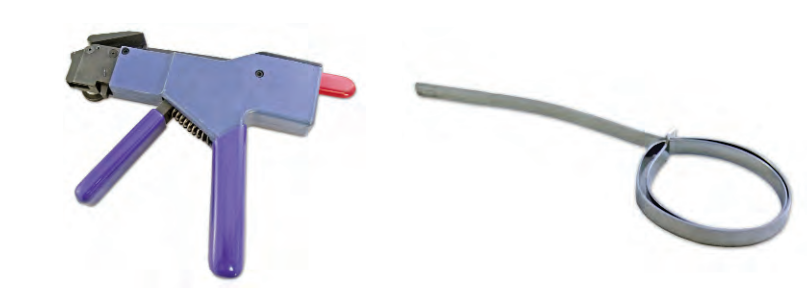


Contact Insertion/Extraction Tools

- Insertion Tool 995-0002-295
- Extraction Tool 995-0002-294

Banding Tools

- Hand banding Tool 995-0002-298
- 1/8" bands (100 pk) 995-0002-299



Banding Tools

PART NUMBER	USE ON JAMNUT SIZE / PN
317-2187-000	MKJ1 (6) MKJ0 (7)
317-2187-001	MKJ1 (7) MKJ0 (9)
317-2187-002	MKJ1 (9)
317-2187-003	MKJ1 (13)
317-2187-006	MKJ0 (6)
317-2187-007	MKJ0 (12)



Dimensions shown in inches (mm)
Specifications and dimensions subject to change

MKJ Accessories

Backshells

MKJ Banding Backshell Designator - Talking Dog

MKJB

Straight/90°

S=Straight

N=90°

C= Clamp

Backshell Designator

1, 2, 3, 4, 5, 6,

7, 8

(See Below Table)

S - 7 - 6 - W

Plating

W= OD Cad/Ni

F = Nickel

Length (straight)

6 = .750"

8 = 1.00"

0 = 90° or Clamp Version

Shell Material: 6061-T6 Aluminum

Clamp

Straight

90°



B

Mini Circular

Backshell Designator Table

Backshell Designator	1	2	3	4		5		6		7		8	
Shell Style	MKJ0, MKJ1, MKJ3, MKJ4	MKJ0, MKJ1, MKJ3, MKJ4	MKJ5	MKJ0, MKJ1, MKJ3, MKJ4	MKJ5	MKJ0, MKJ1, MKJ3, MKJ4	MKJ5	MKJ0, MKJ1, MKJ3, MKJ4	MKJ5	MKJ0, MKJ1, MKJ3, MKJ4	MKJ5	MKJ0, MKJ1, MKJ3, MKJ4	MKJ5
Shell Size	(05) Straight	(06) Straight	(08) Straight	(07) Straight	(09) Straight	(08) Straight	(10) Straight	(09) Straight	(11) Straight	(10) Straight	(12) Straight	(12) Straight	(13) Straight

Heat Shrink Boot

MKJ Heat Shrink Boot P/N's - Straight

Shell Size	ITT P/N
5, 6, 7	980-2010-017
8, 9	980-2010-018
10, 11, 12, 13	980-2010-019

Material: Fluid resistant elastomer

Adhesive: Polyamide hot melt

MKJ Heat Shrink Boot P/N's - 90°

Shell Size	ITT P/N
5, 6, 7	980-2010-020
8, 9	980-2010-021
10, 11, 12, 13	980-2010-022

Metal Dust Caps

MKJ Aluminum Dustcap Designator- Talking Dog

MKJD

Shell Style

0, 1, 3, 4, 5

Shell Size

5, 6, 7, 8, 9,

11, 12 , 13

1 - 7 - P - F

Plating

W= OD Cad

F = Nickel

Z = Black Zinc Nickel

Gender

P= Plug

R= Receptacle

Shell Material: Alluminum Alloy



No size 11 or 12 dustcaps are available on MKJ1
No size 11 or 13 dustcaps are available on MKJ0, MKJ3, & MKJ4
No size 5, 6, 7, or 13 dustcaps are available on MKJ5